Data sheet



Part number : VXGW1158LDS-3C1Z2-TR



2011/65/EU, (EU)2015/863 10 Substances regulation compliant

Lead-free s

Lead-free solder heat resistant product

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a	1

Package	SMD Top view Package, White color emitting LED Outer dimension 2.17 x 1.7 x 1.3mm (L x W x H)
Product features	 Luminous intensity 140mcd TYP. Moisture sensitive level : 3 Lead-free soldering compatible RoHS : 2011/65/EU, (EU)2015/863 compliant

Recommended applications

·Light source for automotive interior, various indicators, etc.



Outline dimensions

VXGW1158LDS-3C1Z2-TR

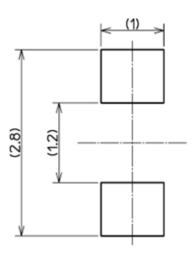
line dimensions		• 710	J W 11501		$\Delta 2^{-1}$ K
				Unit Weight Tolerance	: mm : 8mg : ±0.1
0.9 0.9 0.9 0.9 0.9 0.9 0.9 0.9	.065 <u>+0.0</u>		hode	3 0.4	$\left(\begin{array}{c} \mathbb{Q} \longrightarrow \mathbb{H} \end{array} \right)$
Emitting size	1.5×1.0				
123456 789	No.	Part name	Materials	Qty.	
	1	LED die	InGaN	1	
	2	Lamp housing	White resin	1	

Marking for traceability

No.	Part name	Materials	Qty.
1	LED die	InGaN	1
2	Lamp housing	White resin	1
3	Electrode	Pd/Au plating	Cathode :1 Anode : 1
4	Encapsulant	Silicone resin	1

Recommended soldering pattern

Unit : mm



Specifications

[Product overview]

Die material	InGaN
Emitting color	White
Resin color [Emitting area]	Diffused pale yellow
Resin color [Lamp housing]	White

[Absolute maximum ratings]

e			(14 20 0)
Item	Symbol	Maximum ratings	Units
Power dissipation	P _d	70	mW
Forward current	I _F	20	mA
Repetitive peak forward current [1ms, 1/10 duty]	I _{FRM}	100	mA
I_F derate linearly [Ta=from 85°C]	$\triangle I_F$	0.57	mA/°C
I _{FRM} derate linearly 【Ta=from 85°C】	$\triangle I_{FRM}$	2.86	mA/°C
Reverse voltage	V _R	5	V
Operating temperature	T _{opr}	-40 to +100	°C
Storage temperature	T _{stg}	-40 to +120	°C
Junction temperature	Tj	120	°C
Electrostatic discharge threshold [HBM]	ESD	1,000	V
Soldering temperature [Reflow soldering]	T _{sld}	260	°C

Note1 ESD testing method : EIAJ4701/300(304) Human Body Model(HBM) $1.5k\Omega$, 100pF

Note2 Please refer to page 9, soldering conditions.

[Thermal Characteristics]

				(Ta=25°C)	_
Item	Symbol	Тур.	Max.	Units	
Thermal resistance [Junction - ambient]	$R_{th(j-a)}$	300	-	°C/W	Note3
Thermal resistance [Junction - solder point]	$R_{th(j-s)}$	150	-	°C/W	
Junction temperature	T_j	-	120	°C	

Note3 Rth(j-a) Measurement condition

• Substrate:FR4 (t=1.6mm)

• Pattern size : 16mm²

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(Ta=25°C)

Note1 Note2

Specifications

VXGW1158LDS-3C1Z2-TR

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[Electro-optical characteristics]

						(Ta=25°C))	
Item	Symbol	Conditions	Min.	Тур.	Max.	Units		
Forward voltage	V _F	$I_F = 10 \text{mA}$	2.6	3.1	3.5	v	Note4	
Reverse current	I _R	$V_R = 5V$	-	-	10	μΑ		
Luminous intensity	I _V	$I_F = 10 \text{mA}$	100	140	180	mcd	Note5	
Luminous flux	$\Phi_{\rm V}$	$I_F = 10 mA$	-	-	-	lm		
Chromaticity coordinates	х	L 10 A	-	0.284	-		Note6,7	
Chromaticity coordinates	y	y I _F = 10mA	$I_{\rm F} = 10 {\rm mA}$	-	0.280	-		Noteo,7
Half intensity angle	$\Delta \theta_X$	$I_F = 10 mA$	-	115	-	dog	Note8	
	$\Delta \theta_Y$	$I_{\rm F} = 1000$	-	115	-	deg.	110100	

Note4 Tolerance:±0.1V

Note5,6 Please refer to the attached sheets, each sorting chart.

Note7 Chromaticity coordinates ; x and y according to CIE1931

Note8 Viewing Angle at 50% $I_v, \Delta \theta_X$; Housing long side axis, $\Delta \theta_Y$; Housing short side axis

[Sorting chart for luminous intensity]

LEDs shall be sorted out into the following chart and each rank parts shall be packed separately when shipping.

Rank	Luminous I _V	Conditions	
(Markings)	Min.	Max.	
C1	100	120	
C2	120	150	$I_F = 10mA$ Ta=25°C
C3	150	180	

Note Tolerance Each Rank: ±10%

Since the luminous intensity rank depends on the chromaticity rank, the luminosity 3 rank corresponding to the chromaticity rank is selected.

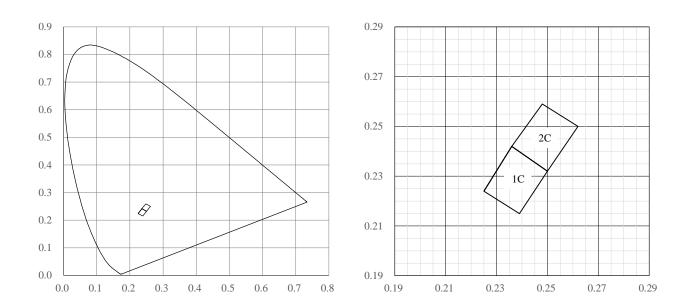


VXGW1158LDS-3C1Z2-TR

Specifications

[Sorting chart for chromaticity coordinates]

LEDs shall be sorted out into the following chart and each rank parts shall be packed separately when shipping.



 $(I_F=10mA, Ta=25^{\circ}C)$

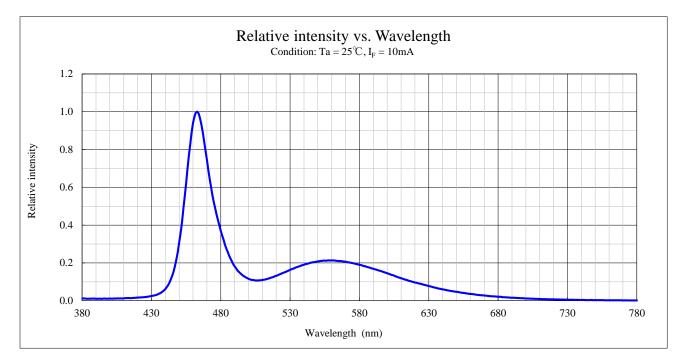
Rank	Left	down	Left upper		Right	upper	Right	down
Kalik	х	у	Х	У	Х	у	Х	у
1C	0.225	0.224	0.236	0.242	0.250	0.232	0.239	0.215
2C	0.236	0.242	0.248	0.259	0.262	0.250	0.250	0.232

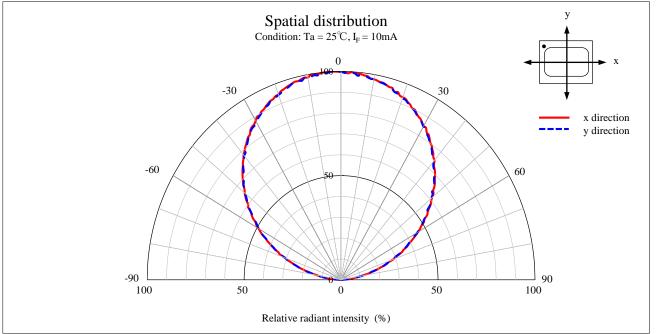
Note Tolerance: ±0.01



Technical Data

VXGW1158LDS-3C1Z2-TR

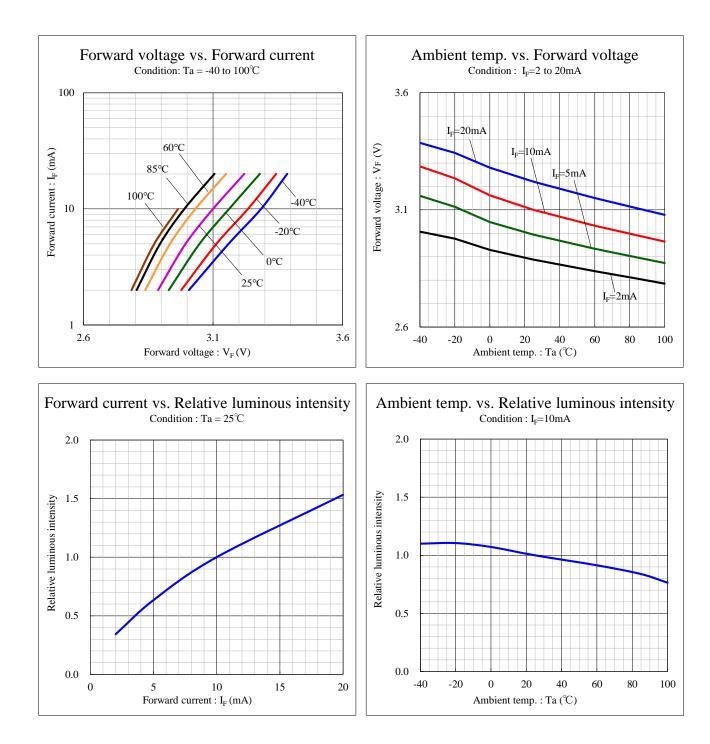




Technical Data

VXGW1158LDS-3C1Z2-TR

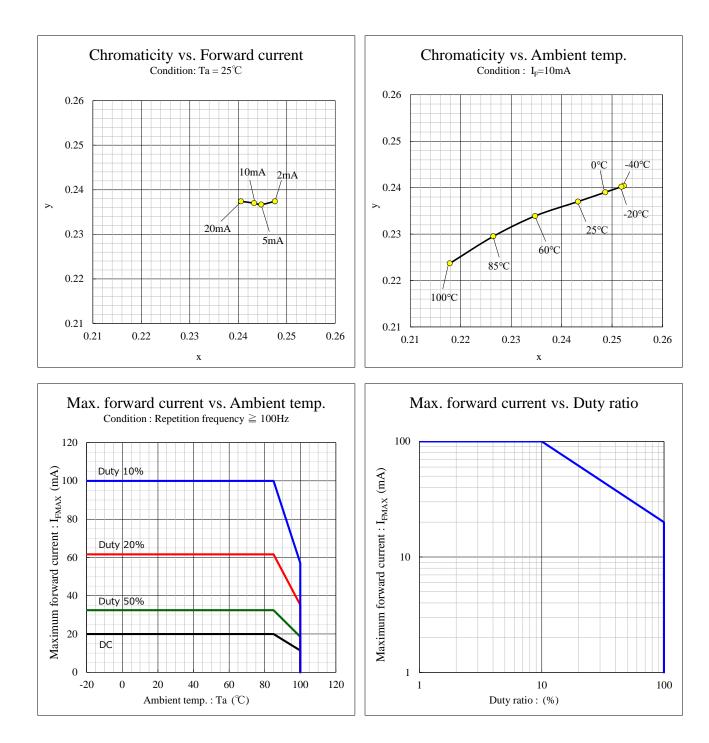
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Technical Data

VXGW1158LDS-3C1Z2-TR

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Soldering condition

VXGW1158LDS-3C1Z2-TR

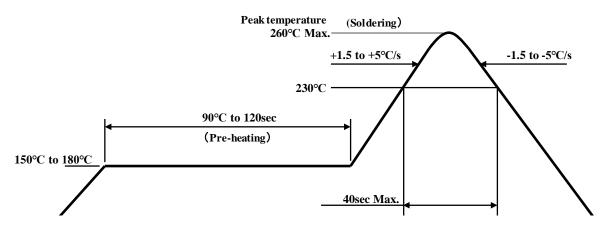
[Soldering Precaution]

(acc.to JEITA-4701/301A(301D))

- 1. Heat stress during soldering will influence the reliability of LEDs, however that effect will vary on heating method. Also, if components of varying shape are soldered together, it is recommended to set the soldering pad temperature according to the component most vulnerable to heat (e.g., surface mount LED).
- 2. LED parts including the resin are not stable immediately after soldering (when they are not at room temperature), any mechanical stress may cause damage to the product. Please avoid such stress after soldering, especially stacking of the boards which may cause the boards to warp and any other types of friction with hard materials.
- 3. Recommended temperature profile for the reflow soldering is listed as the temperature of the resin surface. Temperature distribution varies on heating method, PCB material, other components in the assembly, and mounting density.

Please do not repeat the heating process in reflow process more than 2 times.

[Recommended reflow soldering condition]



Note 1 Temperature profile for the reflow should be set to the surface temperature of resin which is on the top of LED. This should be the maximum temperature for soldering. Lowering the heating temperature and decreasing heating time is very effective in achieving higher reliability.

Note 2 The reflow soldering process should be done up to 2 times Max. When second process is performed, interval between first and second process should be as short as possible to prevent absorption of moisture to resin of LED. The second soldering process should not be done until LEDs have returned to room temperature (by nature-cooling) after first soldering process.



Soldering condition

VXGW1158LDS-3C1Z2-TR

- 4. If soldering manually, the peak temperature changes according to the size of land and the shape of soldering iron tip. Therefore please confirm there is no problem before usage. Also, Stanley recommends using a soldering iron equipped with temperature control and the peak temperature to be lowered. During the actual soldering process, make sure that the soldering iron never touches the LED itself, and avoid the LED's electrode temperature reaching above the temperature of the solder pad. All repairs must be performed only once in the same spot, and please avoid reusing components.
- 5. In soldering process, immediately after iron tip is cleaned, please make sure that the soldering iron reaches the appropriate temperature, then use it. Also, please avoid applying any types of pressure to the soldered components before the solder is cooling and hardening, as it may deteriorate solder performance and solder quality.

[Recommended manual soldering condition]

Temperature of iron tip	350°C max.
Soldering duration, time	3sec. max., 1 time

6. When using adhesive material for tentative fixatives, thermosetting resin or Ultraviolet radiation(UV) setting resin with heat shall be recommended.

The curing condition, Temperature:150 $^{\circ}\!C\,$ max. / Time:120sec.max.

- 7. Flow soldering (dip soldering) is not guaranteed for this product.
- 8. Please confirm in advance there is no problem by assessment on your side if cleaning process is necessary. We can not accept any quality issues caused by the cleaning process.

As this product uses the low hardness silicone resin for the lens, please avoid cleaning

to give pressure on the surface of the resin.

Please make sure ultrasonic cleaning is not recommended for this product as well.

We will recommend isopropyl alcohol as a solvent used for cleaning.

Some chemicals, including Freon substitute detergent could corrode the lens or the casing surface,

which cause discoloration, cloud, crack and so on.

Please review the reference chart below for cleaning. If water is used to clean (including the final cleaning process), please use pure water (not tap water), and completely dry the component before using.

Cleaning agents	Recommended / Not recommended
Ethyl alcohol	✓ Recommended
Isopropyl alcohol	✓ Recommended
Pure water	✓ Recommended
Trichloroethylene	x Not recommended
Chlorothene	x Not recommended
Acetone	x Not recommended
Thinner	x Not recommended



Handling precautions

VXGW1158LDS-3C1Z2-TR

[For Electric Static Discharge (ESD)]

InGaN die LEDs are sensitive to voltage surges generated by On/Off status change and friction with synthetic materials, which may cause severe damage to the die or undermine its reliability.

Damaged products may experience conditions such as extremely high reverse voltage or decrease of forward rise voltage deteriorating their optical characteristic.

Stanley InGaN products are packed with anti-static components.

However, the following precautions must be taken into account upon product shipment.

1. Electrification / static electricity protection

In order to avoid product (die) damage from static electricity caused by electrified operator and other materials electrified friction coming in contact with the product, Stanley recommends taking the following precautions.

- ① Do not place electrified non-conductive materials near the LED product. Avoid LED products from coming into contact with metallic materials.(Should the metallic material be electrified, the sudden surge voltage will most likely damage the product.)
- ② Avoid a working process which may cause the LED product to rub against other materials.
- ③ Install ground wires for any equipment, where they can be installed, with measures to avoid static electricity surges.
- ④ Prepare a ESD protective area by placing a Conductive Mattress (1MΩ MAX.) and Ionizer to remove any static electricity.
- (5) Operators should wear a protective wrist-strap.
- (6) Operators should wear conductive work-clothes and shoes.
- T To handle the products directly, Stanley recommends the use of ceramic, and not metallic, tweezers.

2. Working environment

- ① Dry environment is more likely to cause static electricity. Although a dry environment is ideal for storage state of LED products, Stanley recommends an environment with approximately 50% humidity after the soldering process.
- ⁽²⁾ Recommended static electricity level in the working environment is less than 150V, which is the same value as Integrated Circuits (which are sensitive to static electricity).

Handling precautions

VXGW1158LDS-3C1Z2-TR

[Other precautions]

- 1. The products are designed to achieve the highest performance reliability, however they can be influenced by usage conditions.
- Absolute Maximum Ratings are set to prevent LED products from breaking due to extreme stress (temperature, current, voltage, etc.). These ratings must never be overrun even for a moment.
- 3. To achieve the highest performance reliability, it is necessary to take into account, factors such as forward voltage adjusted to the usage temperature condition, derating of the power consumption, and other variable factors.
- 4. Please insert Straight Protective Resistors into the circuit in order to stabilize LED operation and to prevent the device from overheating.
- 5. Please avoid to stick foreign material because molding resin in the products has adhesiveness. And please don't touch lens portion.
- 6. Please check the actual performance in the assembly because the Specification Sheets are described for single LED.
- 7. Please refrain from looking directly at the light source of LED at high output, as it may harm your vision.
- 8. The products are designed to perform without failure in the recommended usage conditions. However, please take the necessary precautions to prevent fire, injury, and other damages from these unexpected failures.
- 9. The products are manufactured to be used for ordinary electronic equipment. Please contact our sales staff in advance when exceptional quality and reliability are required, when the failure or malfunction of the products might directly jeopardize life or health (such as for airplanes, aerospace, transport equipments, medical applications, nuclear reactor control systems and so on).
- 10. The formal specification sheets should be exchanged and signed by both parties.



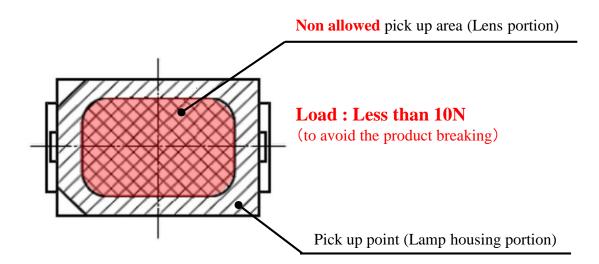
Handling precautions

VXGW1158LDS-3C1Z2-TR

[Handling precautions for product mounting]

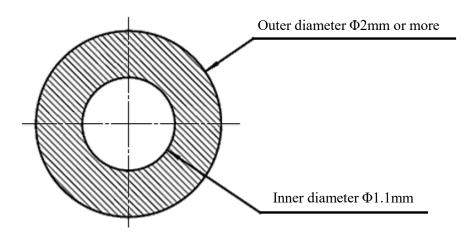
- <Recommendation>
 - 1. Picking up point with nozzle : Lamp housing of the product (ZZ area : Shown below)

The pick up point is lamp housing only because the silicone resin used for the lens is soft. (If the nozzle makes contact with the lens, the products might be destroyed)



Please adjust the load, the pick up point, the nozzle diameter and etc. before mounting because the over load can cause the breakage of the lamp housing.

2. Recommended nozzle shape



VXGW1158LDS-3C1Z2-TR

This product is baked (moisture removal) before packaging, and is shipped in moisture-proof packaging (as shown below) to minimize moisture absorption during shipping. However, in regard to storing the products, the use of drybox under the following conditions is recommended. Moisture-proof bag as the packaging is made of anti-static material but packaging box is not.

[Recommended storage condition / products warranty period]

Temperature	+5 to 30°C
Humidity	Under 70%

In the case of the package unopened, please use within 6 months under [Recommended storage condition]. Please avoid rapid transition from low temp. condition to high temp. condition and storage in corroding and dusty environment.

[Time elapsed after package opening]

The package should not be opened until immediately prior to its use, and please keep the time frame between package opening and soldering which is [maximum 168h].

If the device needs to be soldered twice, both soldering operations must be completed within the 168h.

If any components should remain after their use, please reseal the package and store them under the conditions described in the [Recommended storage condition].

This product must be required to perform baking process (moisture removal) for

at least 48h and not exceed for 72h, at 60+ / -5 degrees Celsius if following conditions apply.

- 1. In the case of color of indicators (those are in the package of desiccant) change or lose its blue color.
- 2. In the case of time is passed for 168h after the package is opened once.

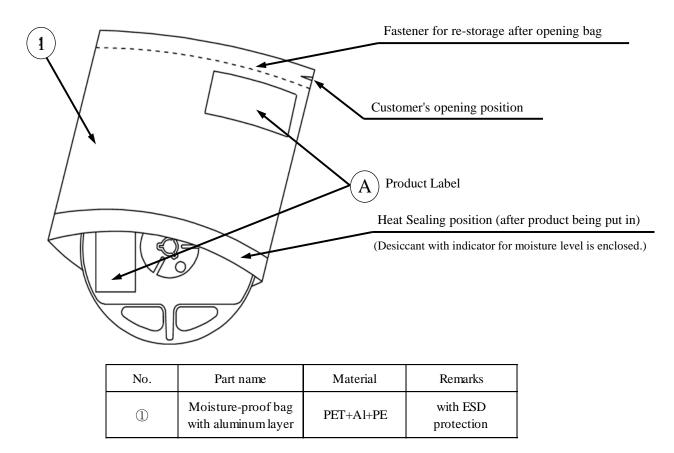
Baking process should be performed after putting out from package.

Baking may be performed in the tape-reel form, however if it is performed with the reel stacked over one another, it may cause deformation of the reels and taping materials, which may cause problems during production. Please make sure that the product has cooled to normal temperature after performing the baking process. Provided that, baking process shall be 2 times max.

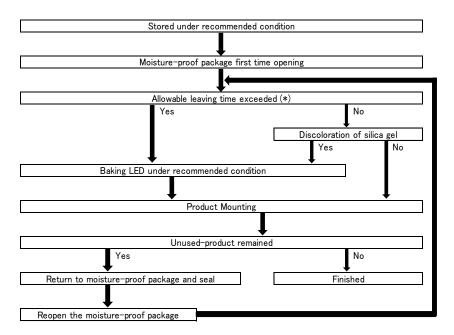


VXGW1158LDS-3C1Z2-TR

[Moisture-proof packaging specification]



[Flow chart-package opening to mounting]



Allowable leaving time means the maximum allowable leaving time after opening package, which depends on each LED type.

The allowable leaving time should be calculated form the first opening of package to the time when soldering process is finished.

When judging if the allowable leaving time has exceeded or not, please subtract the soldering time. The allowable leaving time after reopening should be calculated form the first opening of package, or from the time when baking process is finished.



VXGW1158LDS-3C1Z2-TR

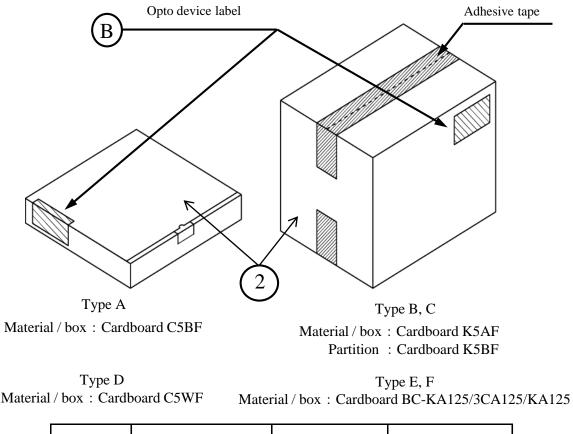
[Packing box]

(RoHS / ELV compliant)

Box type	$\begin{array}{l} \text{Outline dimension} \\ L \times W \times H \text{ (mm)} \end{array}$	Capacity of the box
Туре А	$280 \times 265 \times 45$	3 reels
Type B	$310 \times 235 \times 265$	15 reels
Type C	$440\times310\times265$	30 reels
Type D	$305 \times 270 \times 65$	3 reels
Type E	$370 \times 280 \times 270$	30 reels
Type F	$530 \times 380 \times 270$	60 reels

The above measurements are reference values.

The box is selected out of the above table by shipping quantity.



No.	Part name	Material	Remarks
2	Packing box	Corrugated Cardboard	without ESD protection



[Label specification] (acc.to JIS-X0503(Code-39))

A) Product label

 State
 -stanley electric co., Ltd.

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A. Parts number

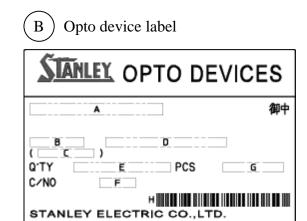
- B. Bar-code for parts number
- C. Parts code (In-house identification code for each parts number)

VXGW1158LDS-3C1Z2-TR

- D. Packed parts quantity
- E. Bar-Code for packed parts quantity
- F. Lot number & rank

(Please refer to lot number notational system for details)

G. Bar-code for lot number & rank



<Remarks> Bar-code font : acc.to Code-39(JIS-X0503)

- A. Customer name
- B. Parts type
- C. Parts code
- D. Parts number
- E. Packed parts quantity
- F. Carton number
- G. Shipping date
- H. Bar-code for In-house identification number

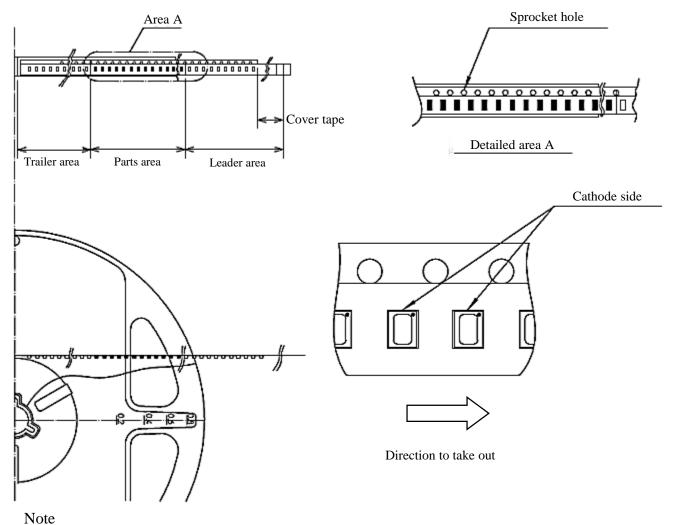


VXGW1158LDS-3C1Z2-TR

Taping and reel specifications

(acc.to JIS-C0806-03)

[Appearance]



"-TR" means Cathode Side of LEDs; should be placed on the sprocket-hole side.

Ite	ms	Specifications Remarks	
Teedeneure	Cover-tape shall be longer than 300mm without carrier-tape		The end of cover-tape shall be held with adhesive tape.
Leader area	Carrier-tape	Empty pocket shall be more than 25 pieces.	Please refer to the above figure for Taping & reel orientation .
Trailer area		Empty pocket shall be more than 40 pieces.	The end of taping shall be inserted into a slit of the hub.

Taping and reel specifications

VXGW1158LDS-3C1Z2-TR

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【 Qty. per reel】

3,000parts/reel Minimum Qty. per reel might be 500 parts when getting less than 3,000 parts. In such case, parts of 500-unit-qty. shall be packed in a reel and the qty. shall be identified on the label

[Mechanical strength]

Cover-tape adhesive strength shall be $0.1 \sim 1.0$ N (An angle between carrier-tape and cover-tape shall be 170 deg.). Both tapes shall be so sealed that the contained parts will not come out from the tape when it is bent at a radius of 15mm.

[Others]

Reversed-orientation, Up-side down placing, side placing and out of spec. parts mix shall not be held. Empty pocket per reel shall be defined as follows.

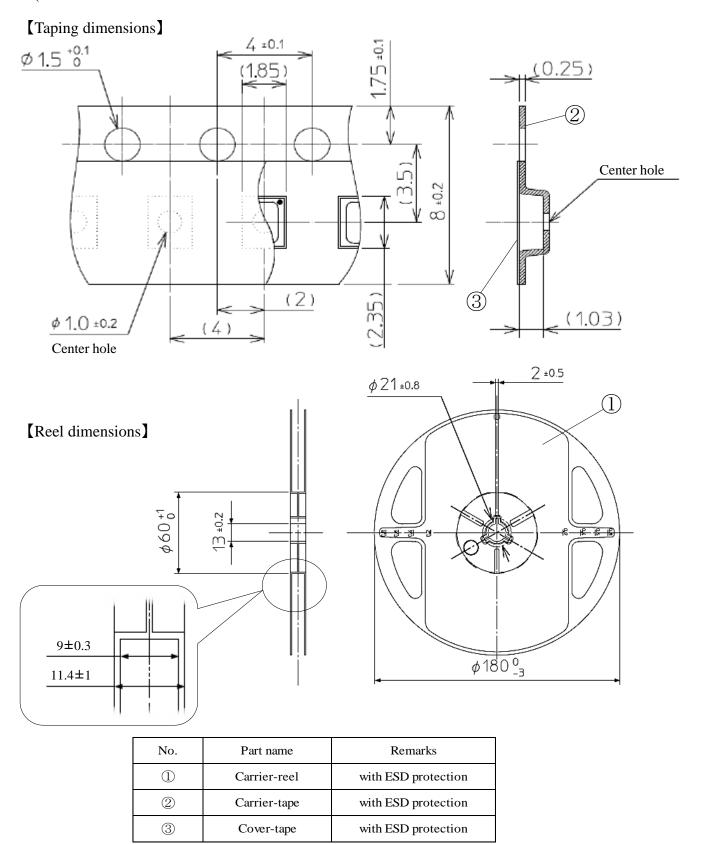
Qty./reel	Max. qty. of empty pocket	Remaks
500	1	-
1,000	1	-
1,500	1	-
2,000	2	No continuance
2,500	2	No continuance
3,000	3	No continuance



Unit: mm

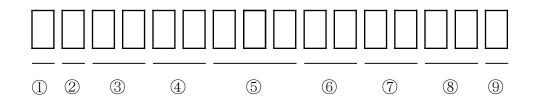
VXGW1158LDS-3C1Z2-TR

Taping and reel specifications (acc.to JIS-C0806-03)



Lot number notational system VX





- ① 1digit : Production location (mark identify alphabet)
- ② 1digit : Production year (The last digit of production year $2025 \rightarrow 5$, $2026 \rightarrow 6$, $2027 \rightarrow 7$, $2028 \rightarrow 8 \cdots$)
- ③ 2digits : Production month (Jan. to Sep. , should be 01,02,03 …)
- 4 2digits : Production date
- ⑤ 3digits : Serial number
- 6 2digits : Tape and reel following number
- \bigcirc 2digits : Total power rank.

(If total power rank is 1 digit, "-" shall be dashed on the place for the second digit. If there is no identified rank, "--" is used to indicate.)

8 - 2digits : Color / chromaticity rank

(If color / chromaticity rank is 1 digit, "-" shall be dashed on the place for the second digit. If there is no identified intensity rank, "- -" is used to indicate.)

(9) - 1digit : VF rank (If rank is not defined, "-" is described.)



VXGW1158LDS-3C1Z2-TR

2011/65/EU, (EU)2015/863

This product is in compliance with RoHS / ELV.

Compliance with RoHS / ELV

Prohibition substance and it's criteria value of RoHS / ELV are as follows.

- •RoHS instruction ... Refer to following 1 to 10.
- ELV instruction ... Refer to following 1 to 4.

No.	Substance group name	Maximum permissible concentration value
1	Lead and its compounds	1,000ppm (0.1%)
2	Cadmium and its compounds	100ppm (0.01%)
3	Mercury and its compounds	1,000ppm (0.1%)
4	Hexavalent chromium compounds	1,000ppm (0.1%)
5	PBB : Polybrominated Biphenyls	1,000ppm (0.1%)
6	PBDE : Polybrominated Biphenyl Ethers	1,000ppm (0.1%)
7	DEHP : Bis (2-ethylhexyl) phthalate	1,000ppm (0.1%)
8	BBP : Butyl benzyl phthalate	1,000ppm (0.1%)
9	DBP : Dibutyl phthalate	1,000ppm (0.1%)
10	DIBP : Diisobutyl phthalate	1,000ppm (0.1%)

Reliability Testing Result

VXGW1158LDS-3C1Z2-TR

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1. Reliability testing result

Test item	Standard	Test condition	Duration	Failure
Room temperature operating life	EIAJ ED-4701 /100(101)	Ta=25°C I _F =20mA	1,000h	0 / 20
High temperature operating life	EIAJ ED-4701 /100(101)	Ta=85°C I _F =20mA	1,000h	0 / 20
Low temperature operating life	EIAJ ED-4701 /100(101)	Ta=-40°C I _F =20mA	1,000h	0 / 20
Wet High temperature operating life	EIAJ ED-4701 /100(102)	Ta=60°C Rh=90% I _F =20mA	1,000h	0 / 20
High wet - High temperature operating life	EIAJ ED-4701 / 100(102)	Ta=85°C Rh=85% I_F =20mA	1,000h	0 / 20
High temperature storage life	EIAJ ED-4701 /200(201)	Ta=120°C	1,000h	0 / 20
Low temperature storage life	EIAJ ED-4701 /200(202)	Ta=-40°C	1,000h	0 / 20
Wet high temperature storage life	EIAJ ED-4701 /100(101)	Ta=60°C Rh=90%	1,000h	0 / 20
Thermal shock	EIAJ ED-4701 /100(105)	Ta=-40°C to 110°C (each 15min)	1,000 cycles	0 / 20
Thermal shock operating	EIAJ ED-4701 /100(105)	Ta=-40°C(OFF) to 85°C(IF=20mA ON) (each 15min)	1,000 cycles	0 / 20
Resistance to reflow soldering	EIAJ ED-4701 /300(301)	Moisture Soak : 60°C 60% 120h Preheating : 150 to 180°C 90-120sec Soldering : 260°C peak	2 times	0 / 20
Electrostatic discharge (ESD) 💥	EIAJ ED-4701 /300(304)	HBM : C=100pF R2=1.5k $\Omega \pm 1,000V$	3 times each polarity	0 / 20
Vibration, variable frequency	EIAJ ED-4701 /400(403)	200m/s ² (20G) 100 to 2,000 to 100Hz 4min sweep 4 cycles XYZ direction	4 cycles each direction	0 / 20
Fixing strength	EIAJ ET-7403	Solder to test board and apply a 10N load to the resin side of LED for 10 seconds		0 / 20
Deflection on-board	EIAJ ET-7403	Soldering in the longitudinal direction of the board and push until it bends 3mm from the back side		0 / 5

X Reference Test

2. Failure criteria

Item	Symbol	Condition	Failure criteria
Luminous intensity	I_V	I _F =10mA	Testing min. value \leq Standard min. value $\times 0.5$
Forward voltage	$V_{\rm F}$	I _F =10mA	Testing max. value \geq Standard max. value $\times 1.2$
Reverse current	I _R	V _R =5V	Testing max. value \geq Standard max. value $\times 2.5$
Cosmetic appearance	-	-	Notable discoloration, deformation and cracking



VXGW1158LDS-3C1Z2-TR

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